

2016
SUSTAINABILITY
HIGHLIGHTS



“Doe Run was the most comprehensive internship I did in terms of experience. They wanted me to fully understand the mining process and everything that goes into it.”

KATHLEEN TEW
MINE PLANNER AT DOE RUN
AND FORMER INTERN



Read how

Doe Run prepares the next generation of the mining workforce at sustainability.doerun.com.



DID YOU KNOW

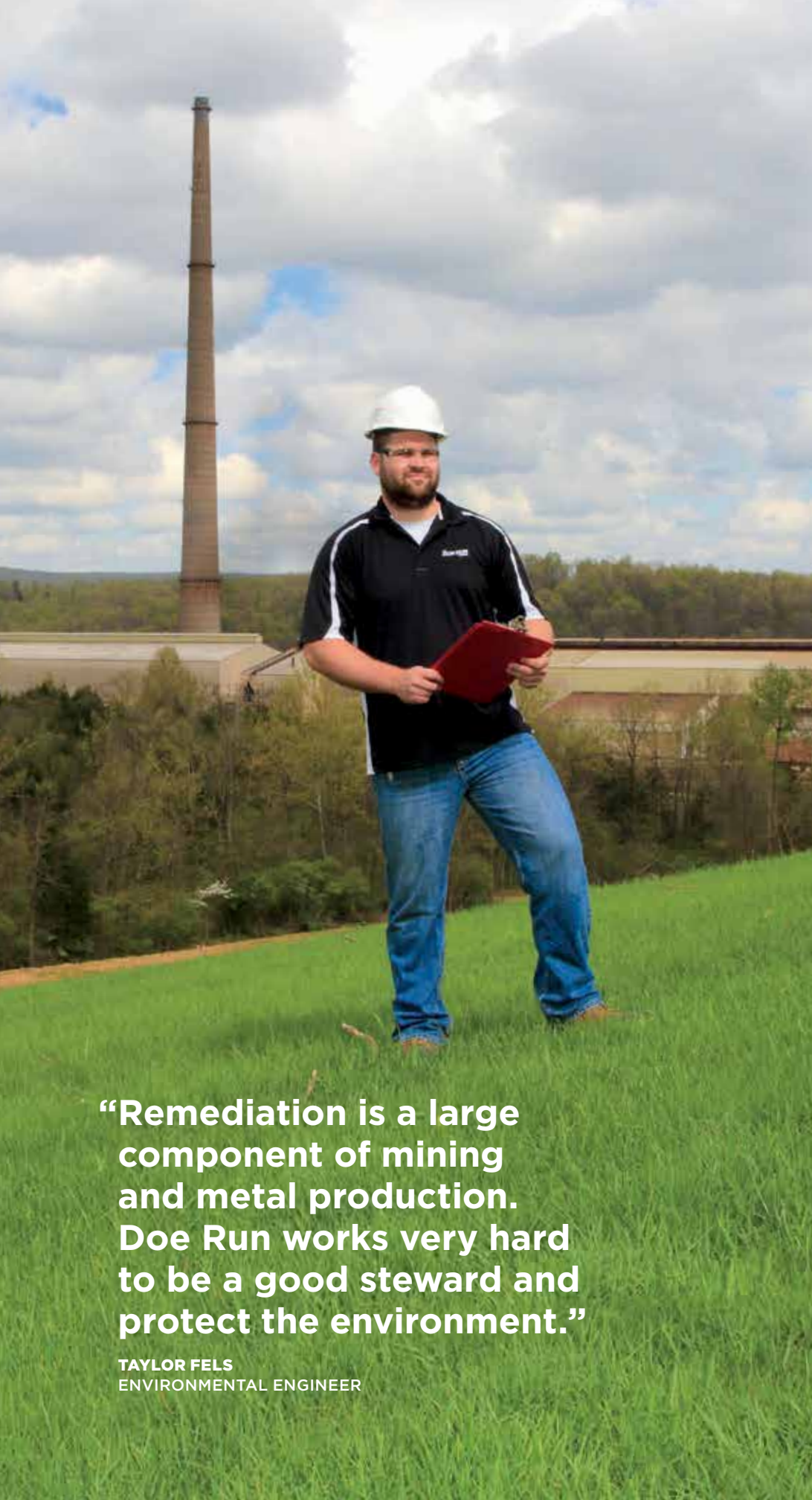
Mining & Manufacturing Jobs

- STEM occupations are expected to grow to more than **9 million jobs**¹ by 2022.
- By 2019, **the mining industry needs 128,000 workers to replace retirees and fill new positions**, according to the Energy Information Administration².
- Approximately **2 million manufacturing jobs** will go unfilled over the next decade due to skill gaps³.

1. Bureau of Labor Statistics: www.bls.gov

2. Society for Mining, Metallurgy & Exploration: www.smenet.org

3. National Association of Manufacturers: Top 20 Facts about Manufacturing



“Remediation is a large component of mining and metal production. Doe Run works very hard to be a good steward and protect the environment.”

TAYLOR FELS
ENVIRONMENTAL ENGINEER

2016 BY THE NUMBERS

SOCIAL



1,184 employees

DID YOU KNOW

**LEAD BATTERIES:
THE COUNTRY'S MOST
RECYCLED PRODUCT**

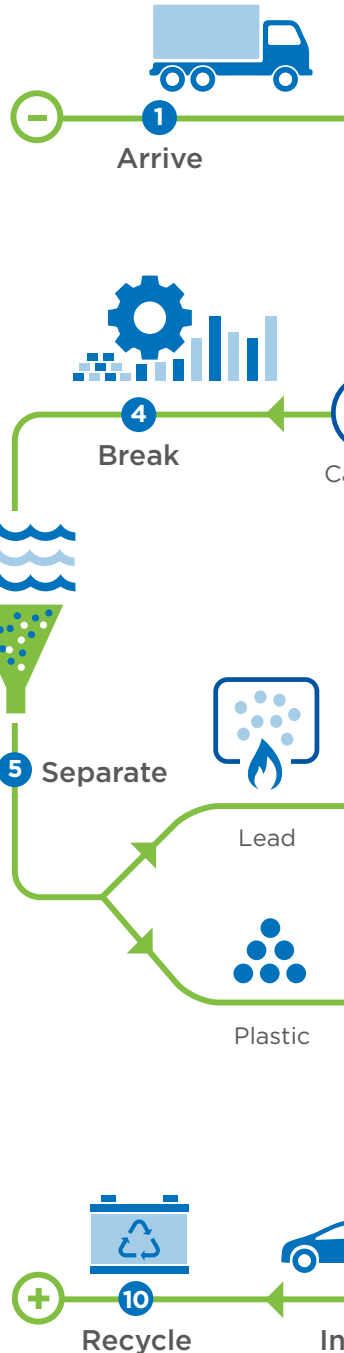
99%

of lead batteries are recycled in the U.S.⁴, while only 3 percent of lithium⁵ batteries are recycled.

Since 1994, Doe Run's Resource Recycling facility has recycled approximately 324 million batteries, enough to circle the globe.



Learn more about the lead battery recycling process at sustainability.doerun.com.



4. EPA: Advancing Sustainable Materials Management
5. Advanced Lead-Acid Battery Consortium: www.alabc.org

ENVIRONMENT



ECONOMIC



\$71 million
TOTAL ENVIRONMENTAL
SPENDING

+\$140 million
SPENT WITH 632
MISSOURI VENDORS



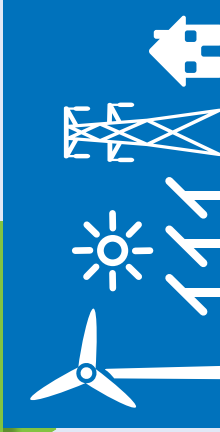
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next generation of the
mining workforce at
sustainability.doerun.com.




**“As a good neighbor,
we are doing
everything we
can to maintain
Herculaneum as a
place where people
want to live and
raise their families.”**

DENNIS MITCHELL
GENERAL MAINTENANCE
SUPERVISOR OVERSEEING
REMIEDIATION AT HERCULANEUM

DID YOU KNOW



Missouri minerals are driving energy efficiency innovations

The lead, zinc and copper Doe Run mines are helping to store renewable energy from wind turbines and solar panels, then helps transfer that energy through the electric grid into our homes and businesses.



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See Doe Run's full 2016 Sustainability Report at sustainability.doerun.com.